

DaimlerChrysler AG

Patent claims

- 5
1. An angular joint of a window frame of a motor vehicle door, which window frame is formed, at least in one region of a, particularly from at least one continuously cast aluminum profile, in
- 10 which the at least one continuously cast aluminum profile is joined to an angular profile, characterized in that at least the one profile (1) to be joined is the support for an external paneling (6) and in that this external paneling
- 15 (6) extends in the longitudinal direction of this profile (1) at least into the far corner of the angular profile (3).
2. The angular joint as claimed in claim 1, characterized in that the at least one profile (1; 2), in its function as a support for the external paneling (6), overlaps at least a part-region of the angular profile (3), joined thereto in a positive-locking and non-positive-locking
- 25 arrangement.
3. The angular joint as claimed in claim 1 or 2, characterized in that the external paneling (6) is integrated in the profile (1) to be joined and the support extending therefrom in a one-piece construction of paneling (6), support and profile
- 30 (1).